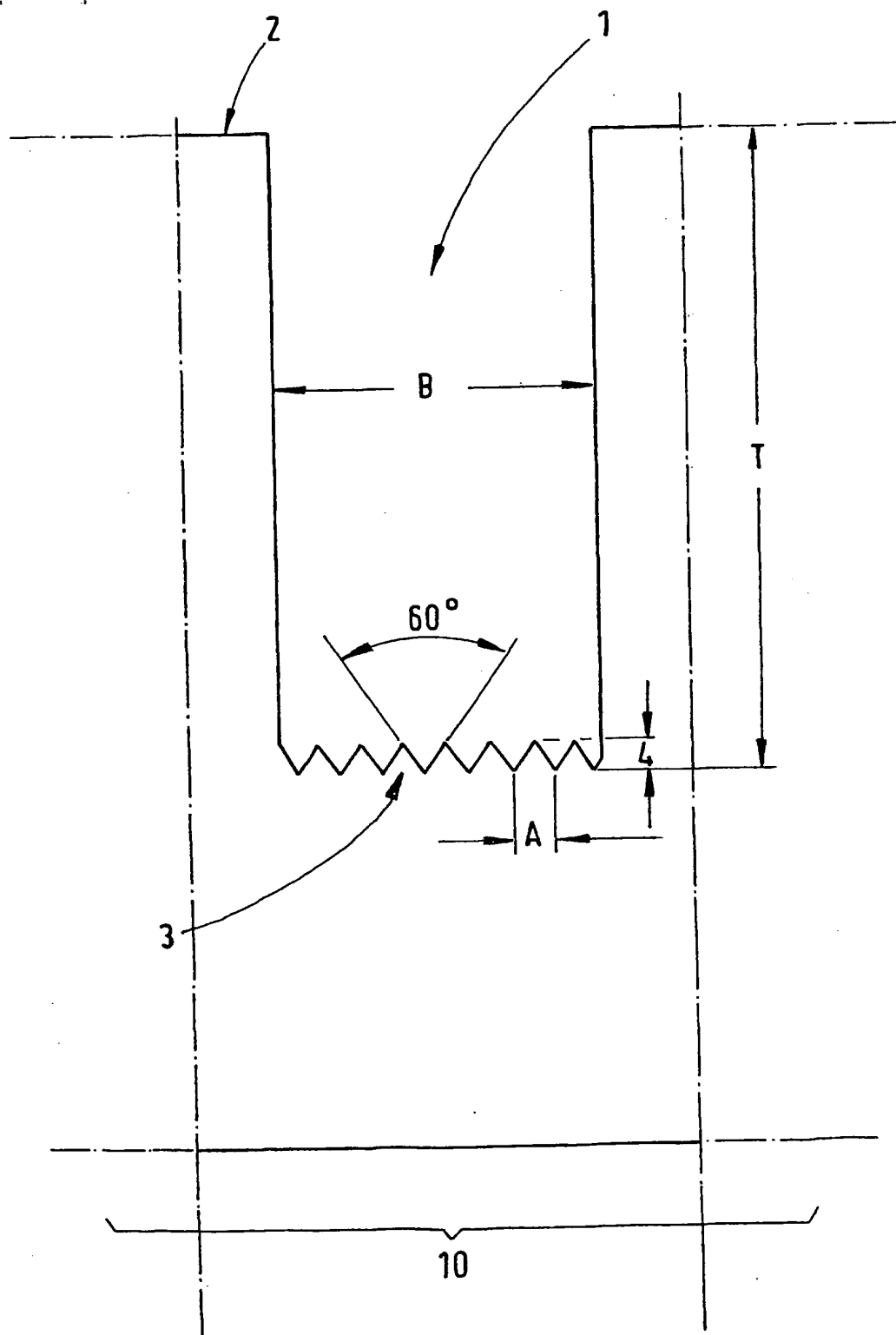


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FIG.1



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FIG. 2

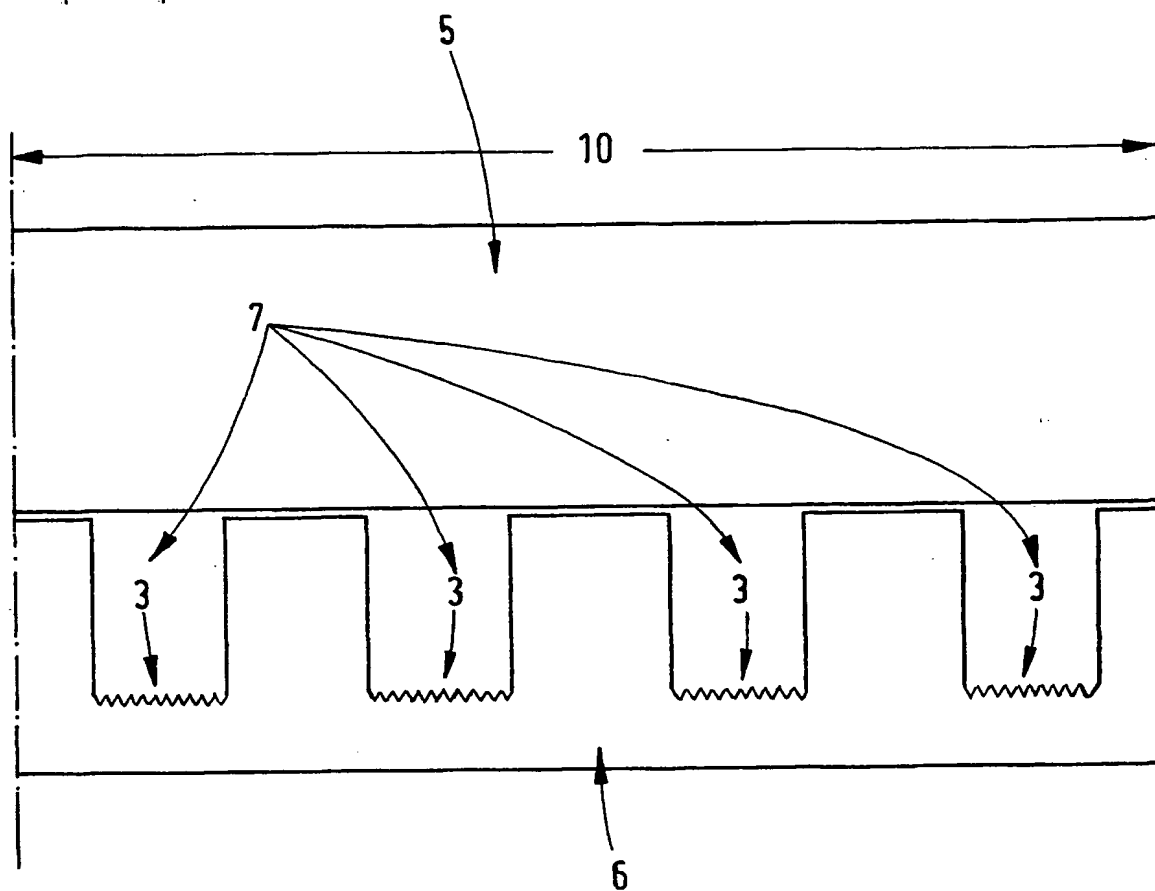
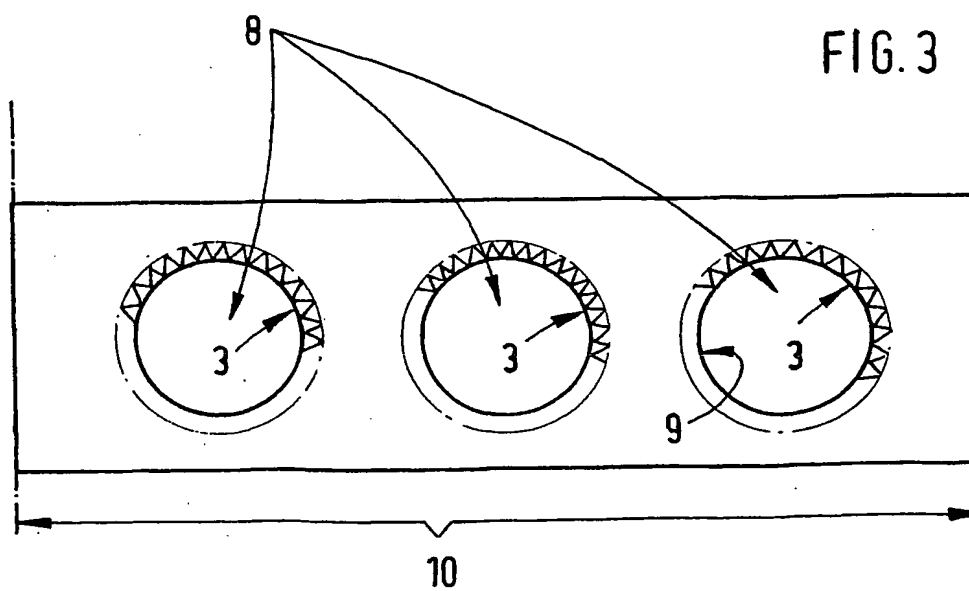


FIG. 3



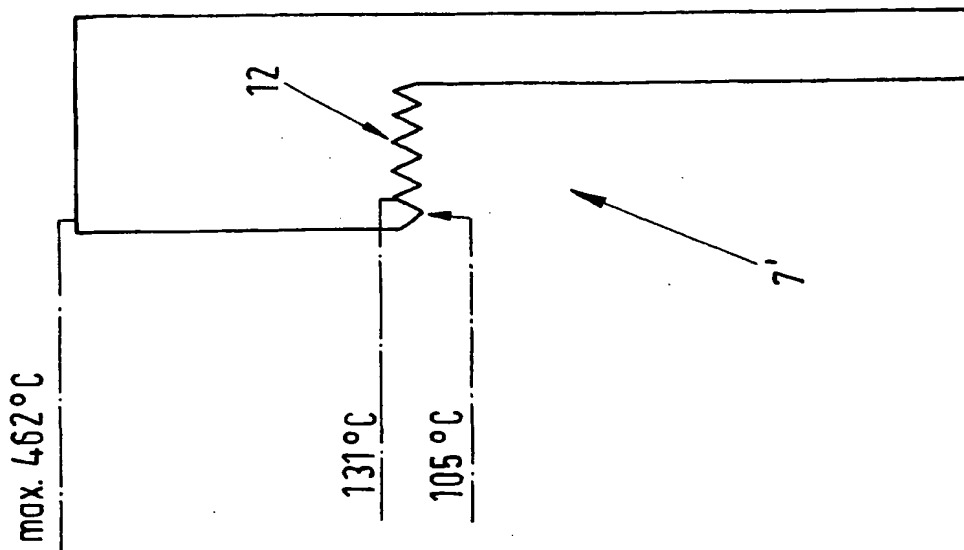


FIG. 5

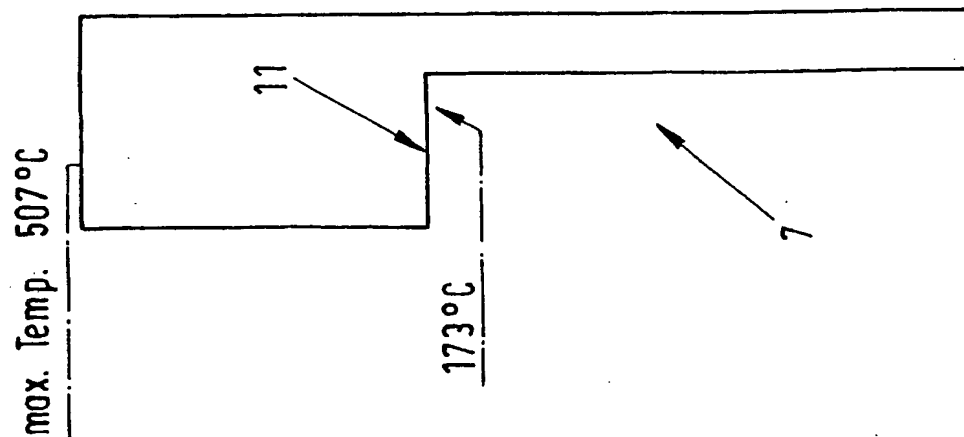


FIG. 4

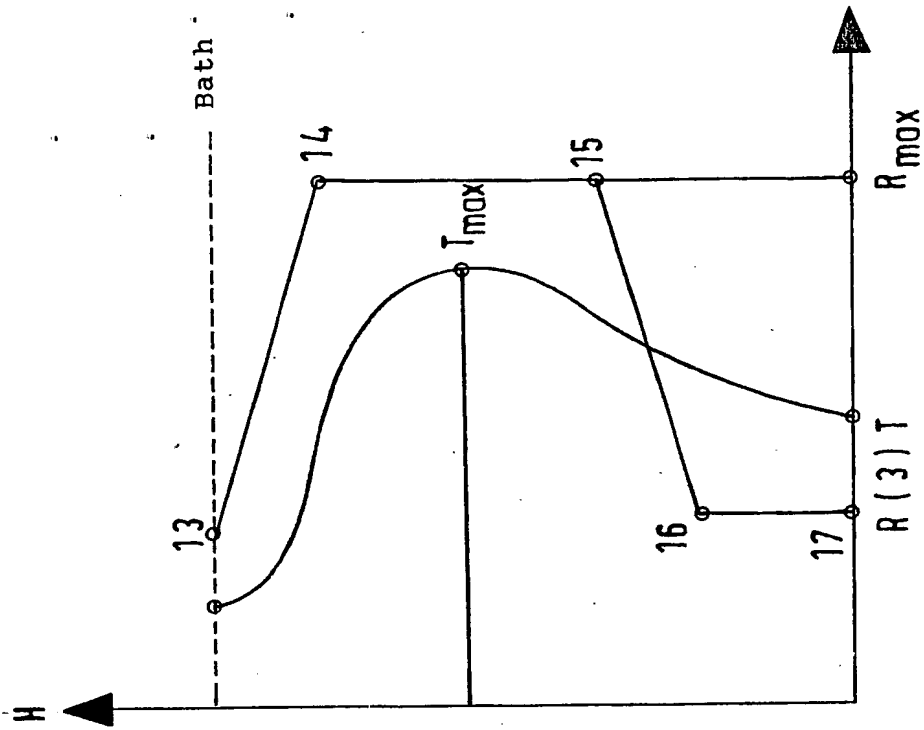


FIG. 6

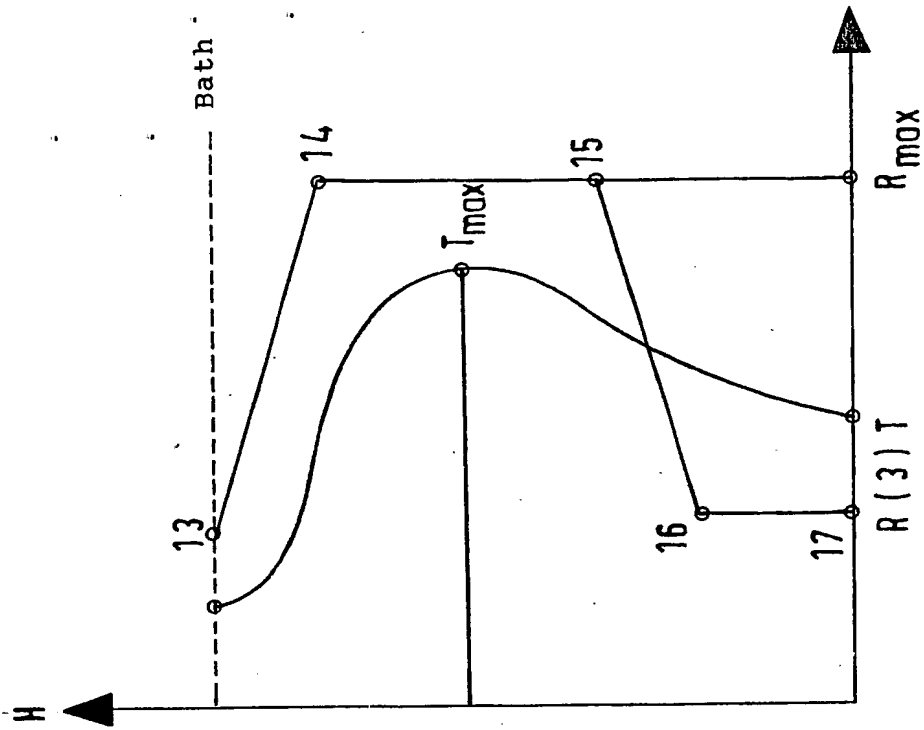
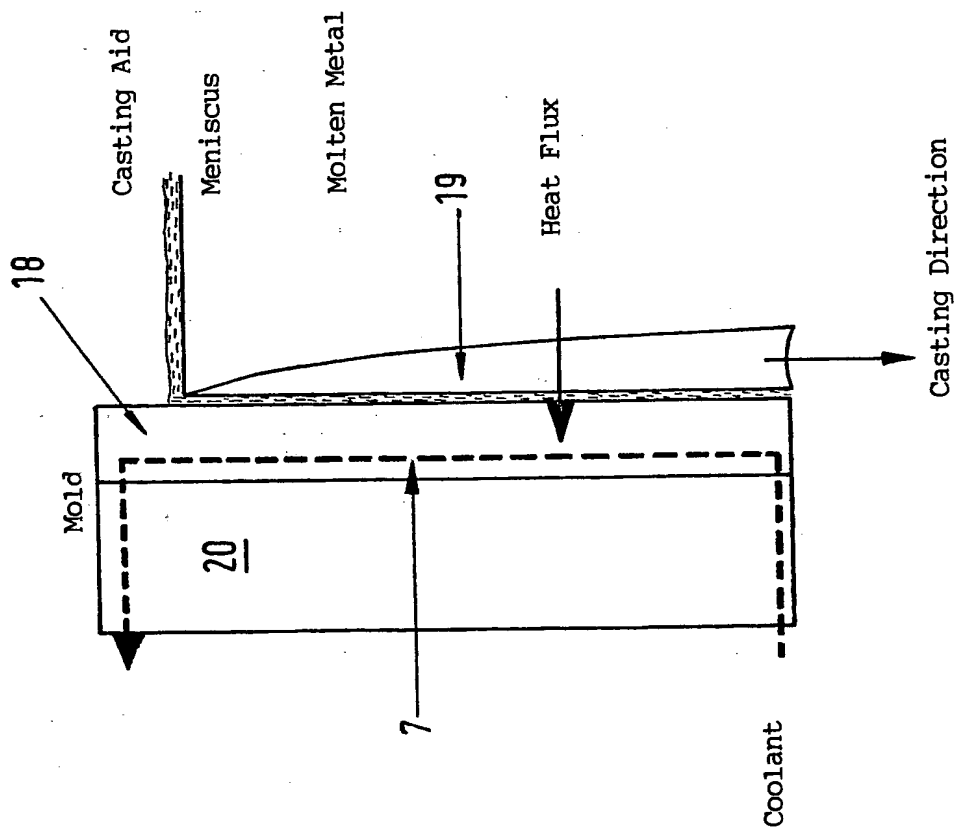


FIG. 7

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FIG. 8



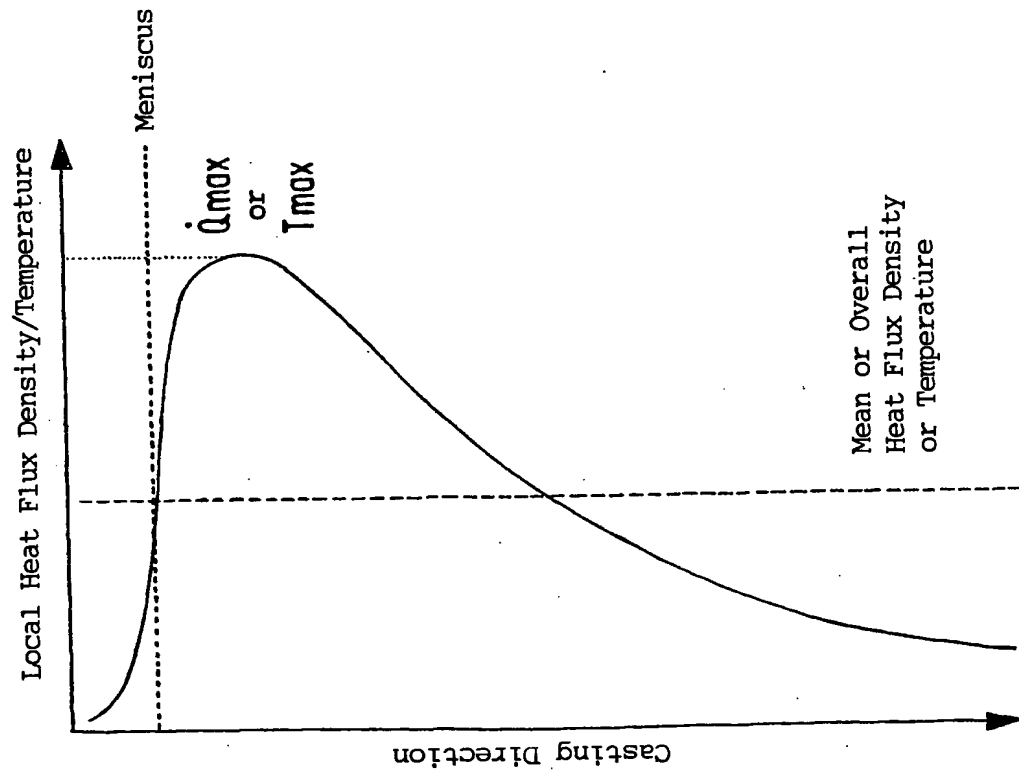
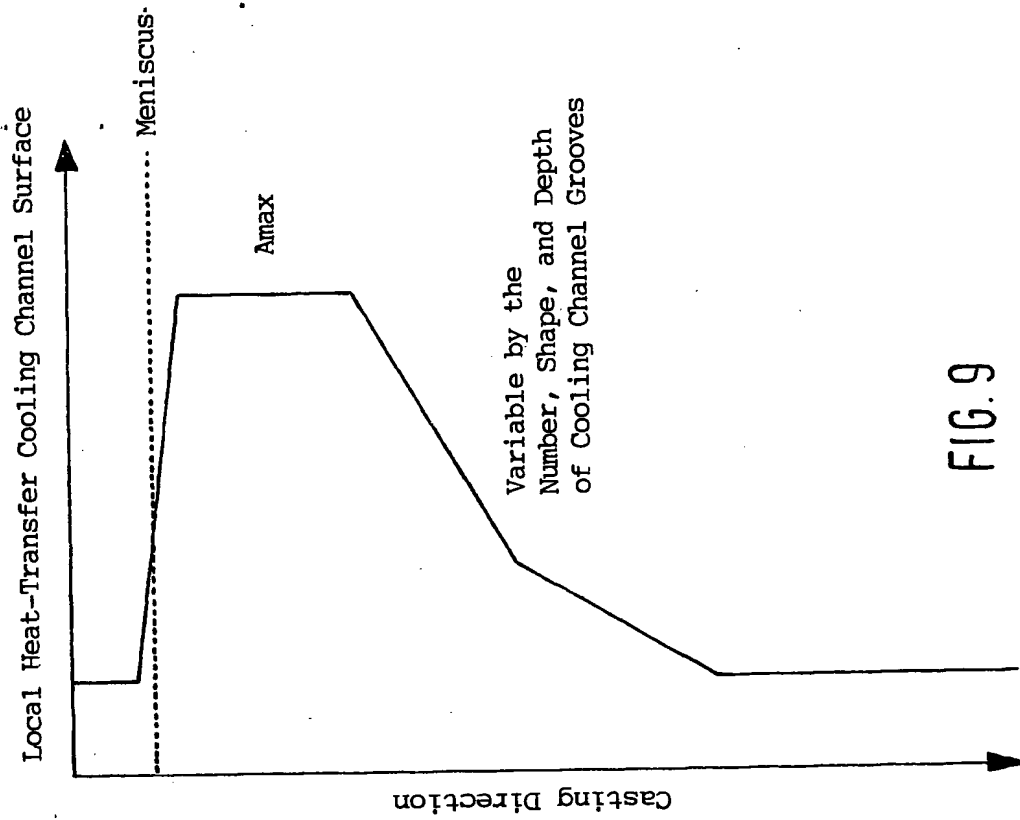


FIG. 9

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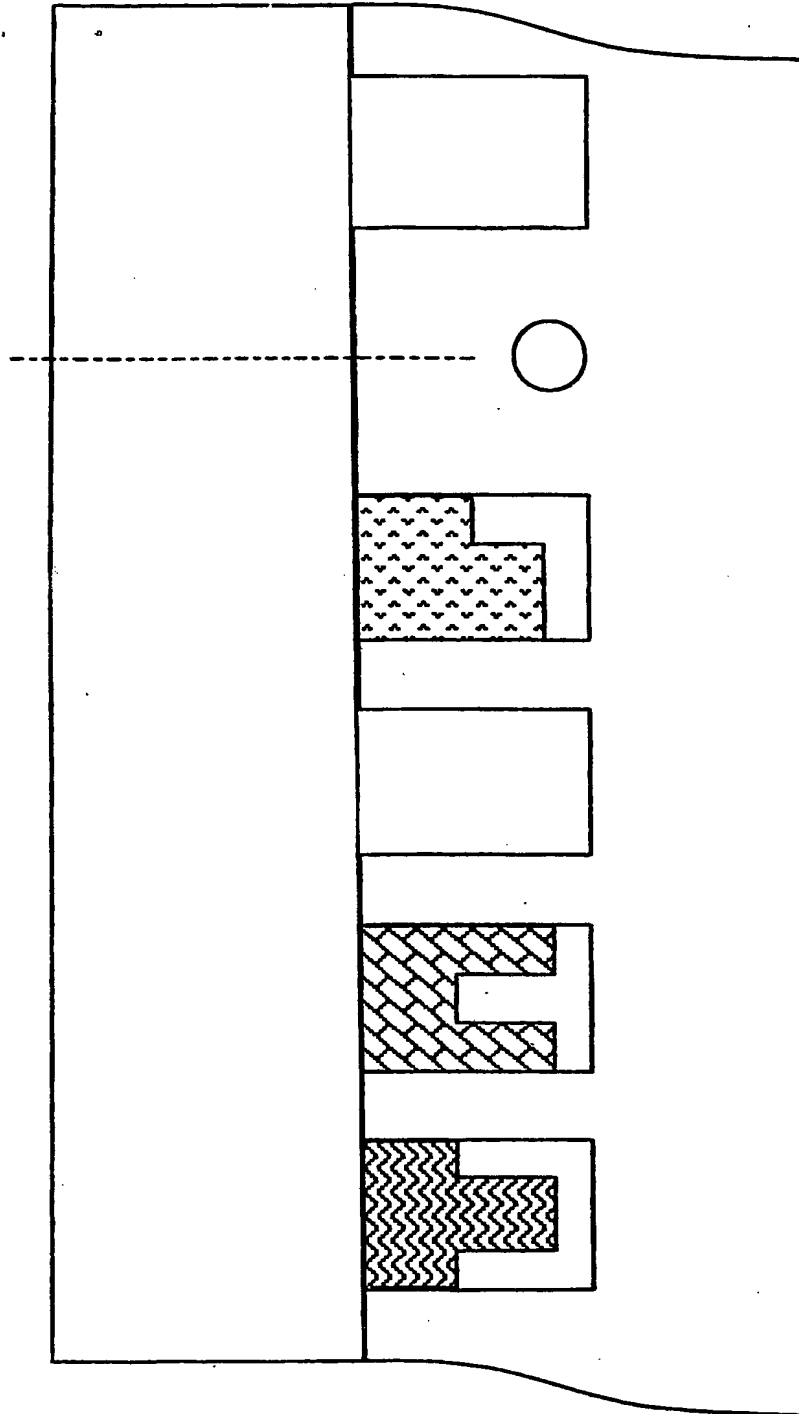


FIG.10

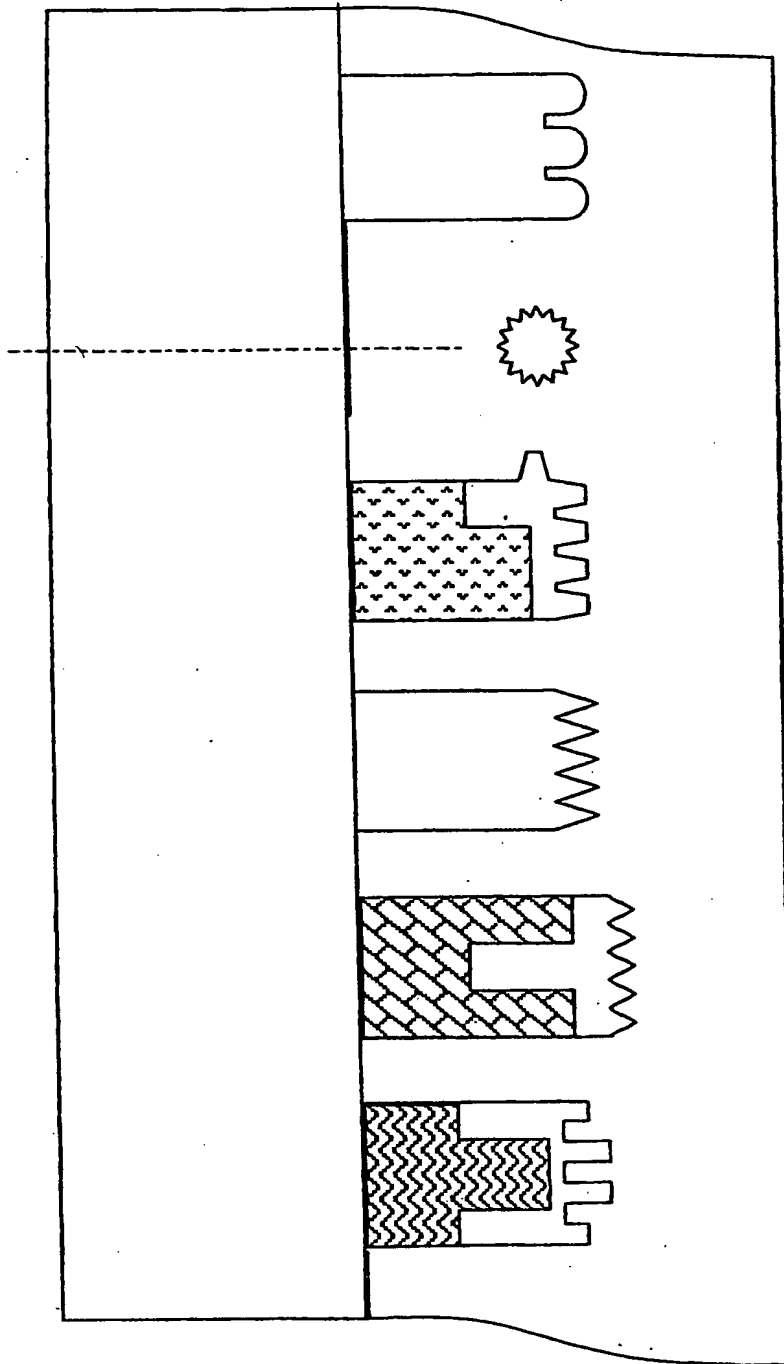


FIG.11

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	Mold Base			Meniscus Region	Mold Head
	